

Cladcote 608

fast dry spraying
enamel

Cladcote 608 is a high gloss, fast dry spraying enamel based on a modified polyester resin. Durability, colour and gloss retention is typical of high quality gloss enamels.

exterior/interior

Typical uses

- Most suitably prepared exterior and interior surfaces

Vehicle type
Pigmentation
Solvent
Finish
Colour

Dry time (minimum)

Theoretical coverage

Recommended DFT

Usual no. of coats

Abrasion resistance

Chemical resistance

Heat resistance

Solvent resistance

Durability

Thinning and clean up

Pack size

Physical properties

Oil modified polyester
Titanium dioxide
Aromatic
High gloss
White, selected BS2660, BS5252 and Resene Total Colour System
Tack free: 30 minutes
Dry to handle: 2-3 hours
12 sq. metres per litre at 38 microns DFT
38 microns at 12 sq. metres/litre
1-2
Good
Acid – good; alkali - poor
Up to 100°C (dry)
Good (cured film)
Good
Resene Thinner No.5
4 and 20 litre

Performance

Performance and limitations

1. Fast drying.
2. May be applied over a variety of suitably prepared substrates.
3. An economical topcoat for improvement of the aesthetic appearance of epoxies in exterior situation.

Limitations

1. Ensure correct primer is used.
2. Drying time can be affected by low temperature, high humidity and wet film thickness.
3. Ultimate harness, recoatability and solvent resistance develops over 7-10 days.
4. When applied over zinc rich primers a non-saponifiable barrier coat **must** be applied.
5. Not recommended for prolonged or continuous immersion in fresh or saltwater.
6. Suitable for brush application on small areas only.